

Date: Thursday, 2/14/2008 2:22:08 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CABLE ASSEMBLY
Job Number	: 37465		
Estimate Number	: 12007		
P.O. Number	:	Part Number	: D412704045
This Issue	: 2/14/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: IIN-D412-704 PG7,9
First Issue	: 1/1	Project Number	: N/A
Previous Run	: 36817	Drawing Revision	: A
		Material	:
		Due Date	: 2/25/2008
Written By	:	Qty:	4 Um: Each
Checked & Approved By	:		
Comment	: Est Rev:B 05.01.28 Added Figures 1-2 KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
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1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: Assemble as per dwg IIN D412-704 page 7, 9

*CB08/04/07* (4)

2.0	D32173	Cable 80.5"
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty	Part number	Description
1	D3217-3	Cable

batch  
*B 37466*

*CB08/04/07*

3.0	D32571	Fitting
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty	Part number	Description
1	D3257-1	Fitting

batch  
*B 32827*

*CB08/04/07*

4.0	D32581	Angle Bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty	Part number	Description
1	D3258-1	Angle Bracket

batch  
*B 37508 (N)*

*B 29912 (3X)*  
*CB08/04/07*

5.0	AN960JD10	Washer
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty	Part number	Description
2	AN960JD10	Washer

batch  
*1107534*

*CB08/04/07*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Drawing Name: CABLE ASSEMBLY

Job Number: 37465

Part Number: D412704045

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD10L

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part number	Description	batch
2	AN960JD10L	Washer	M1104885

EB08/04/07

7.0

NAS5093

Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty	Part number	Description	batch
3	NAS509-3	Nut	* M1100433 (8x)

M1104715 (4x)  
EB08/04/07

8.0

MS21042L3

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part number	Description	batch
2	MS21042L3	Nut	M1106883

EB08/04/07

9.0

AN35A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description	batch
1	AN3-5A	Bolt	M1100188

EB08/04/07

10.0

AN313A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description	batch
1	AN3-13A	Bolt	M1104746

EB08/04/07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: CABLE ASSEMBLY

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Part Number: D412704045

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/04/07 (X) (4x)

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 224

8/4/7 56 (X)

13.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/04/07 (X)

Job Completion



mf 08-04-08  
h

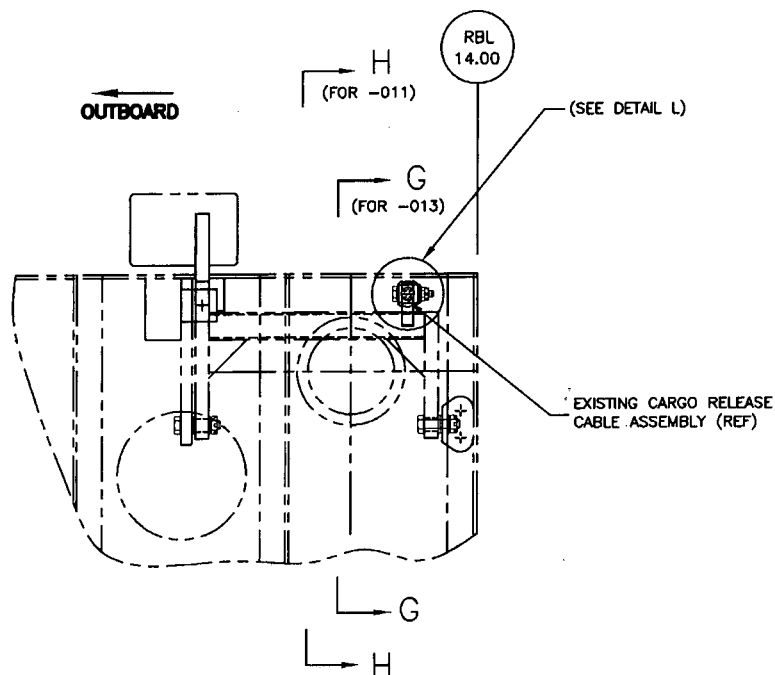
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

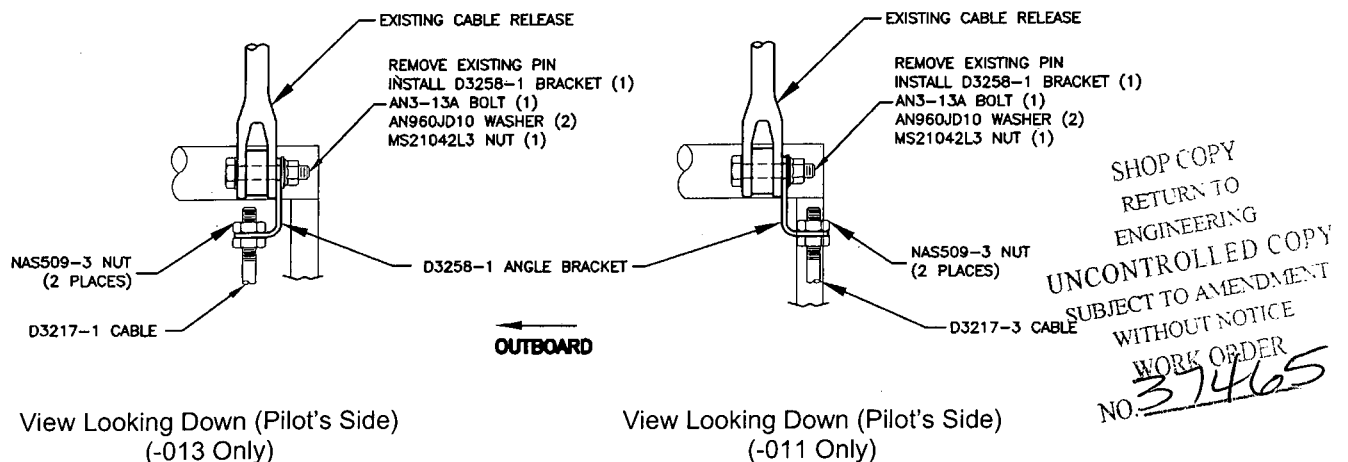
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



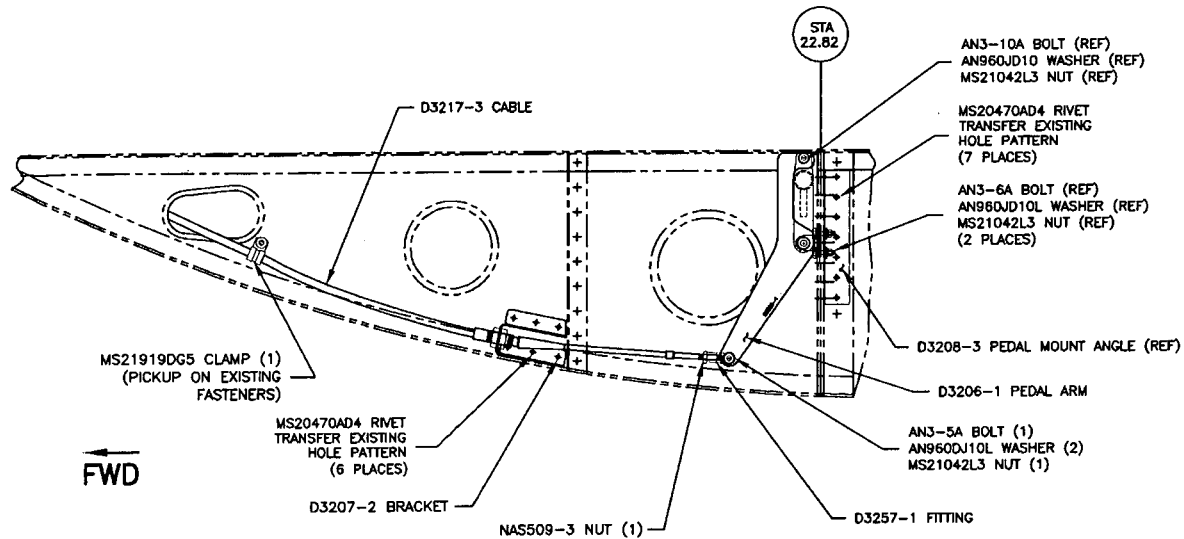
**FIGURE 4 – Detail B. View looking Aft (Pilot's Side)**  
(-011/-013 Installations)



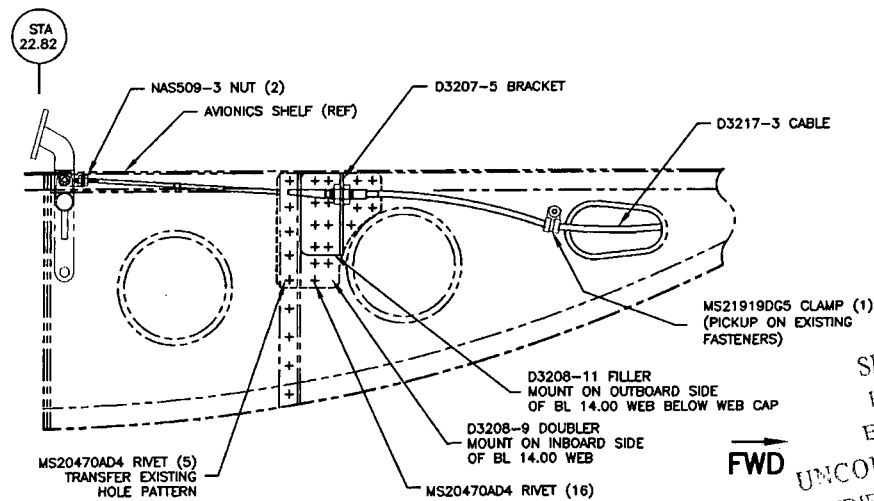
**FIGURE 5 – Detail L.**

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Revision: **B**  
Date: 07.08.10



**FIGURE 8 - View F-F. View looking Inboard From LHS**  
(-011 Only)



**FIGURE 9 - View H-H. View looking Inboard From RHS**  
(-011 Only)

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NO. 37465